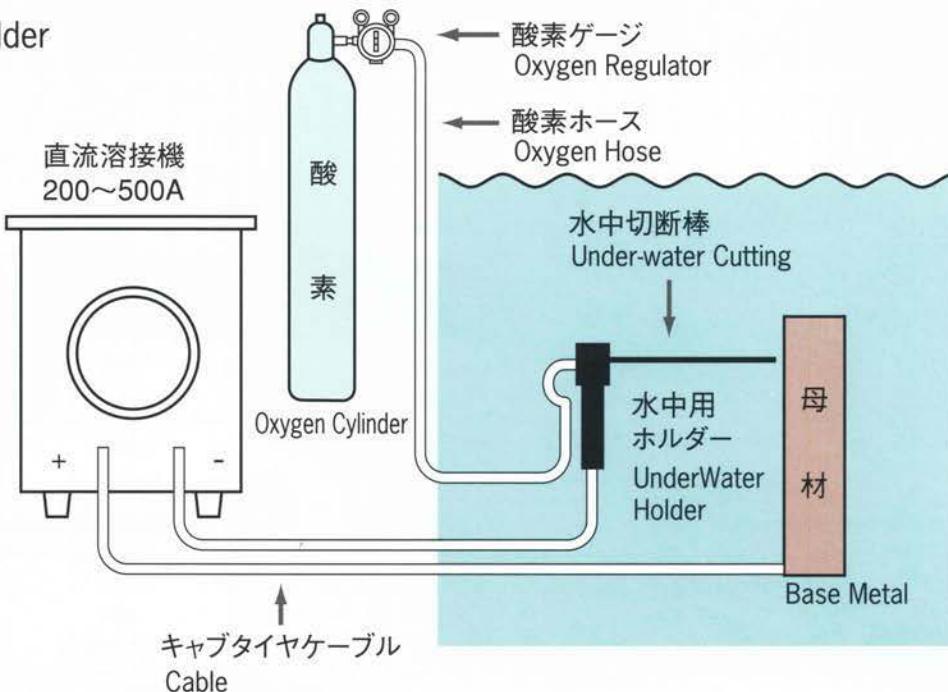


DC Welder



仕様および規格 Specification

商品名 MODEL NO.	断面 CROSS SECTION	外径 (mm) O.D. (mm)	全長 (mm) LENGTH (mm)	重量 (kg/本) WEIGHT (kg/pc)	酸素圧力 (MPa) OXYGEN PRESSURE (MPa)	用途 APPLICATIONS
W-7		7.3	500	0.16	0.39 ~0.59	・シートパイレ、鋼管杭、H形鋼の 水中切断 • Under-water Cutting of sheet pile, steel-pipe pile & H-shape steel
SC8-5W		8.0	600	0.21		
SC8-5WL ¹			900	0.33		
SC9-5W		9.0	600	0.25	0.49 ~0.69	
AQ-414		4.0	450	0.065	—	・水中溶接棒 • Under-water Welding

*1 特殊仕様品 The Oxy-Arc Electrodes of especially order.

水中切断時の注意

Cautions in Underwater Cutting

- 溶接機は必ず直流溶接機を使用
For the welding machine, use a direct current welding machine without fail.
- 電源の入切りは水面下にホルダー及び潜水士が入っている時に行う
ON-OFF of the power supply must be done when the holder and the diver are in the state under the water.
- キャブタイヤケーブル、酸素ホース、切断棒の取り付けは確実に
Make assuredly the mounting of cabtire cable, oxygen hose and cutting bar.
- 水圧に応じて酸素圧、電流を調整する
Adjust the oxygen pressure and the electric current in proportion to the hydraulic pressure.

